

Functional Carbon Capsules Supporting Ruthenium Nanoclusters for Efficient Electrocatalytic 99 TcO₄⁻/ReO₄⁻ Removal from Acidic and Alkaline Nuclear Wastes

Xiaolu Liu, Yinghui Xie, Yang Li, Mengjie Hao, Zhongshan Chen, Hui Yang,* Geoffrey I. N. Waterhouse, Shengqian Ma,* and Xiangke Wang*

The selective removal of the β -emitting pertechnetate ion (⁹⁹TcO₄⁻) from nuclear waste streams is technically challenging. Herein, a practical approach is proposed for the selective removal of 99 TcO₄⁻ (or its surrogate ReO₄⁻) under extreme conditions of high acidity, alkalinity, ionic strength, and radiation field. Hollow porous N-doped carbon capsules loaded with ruthenium clusters (Ru@HNCC) are first prepared, then modified with a cationic polymeric network (R) containing imidazolium-N⁺ units (Ru@HNCC-R) for selective ⁹⁹TcO₄⁻ and ReO₄⁻ binding. The Ru@HNCC-R capsules offer high binding affinities for 99 TcO₄⁻/ReO₄⁻ under wide-ranging conditions. An electrochemical redox process then transforms adsorbed ReO₄⁻ to bulk ReO₃, delivering record-high removal capacities, fast kinetics, and excellent long-term durability for removing ReO₄⁻ (as a proxy for ⁹⁹TcO₄⁻) in a 3 м HNO₃, simulated nuclear waste-Hanford melter recycle stream and an alkaline high-level waste stream (HLW) at the U.S. Savannah River Site (SRS). In situ Raman and X-ray absorption spectroscopy (XAS) analyses showed that adsorbed Re(VII) is electrocatalytically reduced on Ru sites to a Re(IV)O2 intermediate, which can then be re-oxidized to insoluble Re(VI)O₃ for facile collection. This approach overcomes many of the challenges associated with the selective separation and removal of 99 TcO₄⁻/ReO₄⁻ under extreme conditions, offering new vistas for nuclear waste management and environmental remediation.

to mitigating the worst effects of global warming.^[1] For many decades, nuclear fission reactors have offered a low carbon source of electricity.^[2] However, to ensure the sustainability and safety of the nuclear energy sector, simple and economically viable technologies must be developed for the recovery and separation of fissionable nuclides and long-lived toxic fission products from nuclear wastes.[3] Nuclear waste contains unspent uranium-235 (235 U), large amounts of non-fissile uranium-238 (²³⁸U), plutonium-239 (²³⁹Pu), along with technetium-99 (99Tc), and other radionuclides produced through nuclear reactions, all of which are typically dissolved in aqueous 3 м HNO₃ during the first stage of nuclear waste management.^[4] The recovery of uranium to be fed back into fuel manufacture is an important step in the nuclear fuel cycle. However, technetium-99 (⁹⁹Tc, a β -emitting isotope generated from the fission of ²³⁵U), present in the form of 99TcO4-, interferes with valence state control during the uranium extraction and recovery process, creating a technical bottleneck.^[5] This motivates the development of adsorbent technologies for

1. Introduction

Reducing anthropogenic CO_2 emissions by investment in nonfossil fuel-based energy technologies and infrastructure is vital

X. Liu, Y. Xie, Y. Li, M. Hao, Z. Chen, H. Yang, X. Wang College of Environmental Science and Engineering North China Electric Power University Beijing 102206, P. R. China E-mail: h.yang@ncepu.edu.cn; xkwang@ncepu.edu.cn the selective removal of ${}^{99}\text{TcO}_4^-$ from uranium resources during the concentrated nitric acid solution processing stage and before the plutonium uranium redox extraction (PUREX) process. However, selective capture of ${}^{99}\text{TcO}_4^-$ is hampered by the extreme

The ORCID identification number(s) for the author(s) of this article can be found under https://doi.org/10.1002/advs.202303536

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DOI: 10.1002/advs.202303536

MacDiarmid Institute for Advanced Materials and Nanotechnology School of Chemical Sciences The University of Auckland Auckland 1142, New Zealand S. Ma Department of Chemistry University of North Texas Denton, TX 76201, USA E-mail: shenggian.ma@unt.edu

G. I. N. Waterhouse

nature of nuclear waste streams, which are typically strong acidic, possess high ionic strength, and have a highly ionizing radiation field.^[4a,4b] In addition to the acidic streams in the PUREX process, there are also millions of gallons of low-level radioactive waste (LAW) stored at the Hanford site in Washington State and alkaline high-level radioactive waste (HLW) at the U.S. Savannah River Site (SRS) in South Carolina.^[6] Due to its toxicity, high solubility, and environmental mobility, ⁹⁹TCO₄⁻ leaks from nuclear waste processing or storage sites into groundwater would cause serious environmental contamination, necessitating techniques that could efficiently capture ⁹⁹TCO₄⁻ in the event of a leak.^[6a,7]

To address the above issues, various techniques including solvent extraction,^[8] ion exchange,^[9] photocatalysis,^[10] electrocatalysis,^[11] and chemical catalysis^[12] have been developed for the extraction of ⁹⁹TcO₄⁻/ReO₄⁻ under neutral, mildly acidic or alkaline conditions. However, few of these methods can efficiently remove ⁹⁹TcO₄⁻ under conditions relevant to real radioactive waste, such as in 3 \bowtie HNO₃ or super alkaline conditions, at high ionic strengths or following large doses of radiation, motivating the search for more practical ⁹⁹TcO₄⁻ capture technologies.

Porous carbon-based materials find widespread application in chemical catalysis,^[13] energy storage,^[14] oxygen reduction reaction,^[15] electro-Fenton reactions,^[16] and many other processes.^[17] Recently, we pioneered an adsorptionelectrocatalytic method for the extraction of uranium from seawater using amidoxime-functionalized metal-nitrogen-carbon materials.^[18] The surface amidoxime groups exhibited strong binding affinity toward UO_2^{2+} over other metal cations, while the metal single atoms anchored on the hierarchically porous Ndoped carbon support enabled fast electrocatalytic conversion of adsorbed UO_2^{2+} to solid Na₂O($UO_3 \cdot H_2O$)_x through a reversible single electron transfer process. We hypothesized that a similar general approach could be used for the selective capture of ⁹⁹TCO₄⁻ (and its surrogate ReO₄⁻), motivating a detailed investigation.

Herein, we describe a novel adsorption-electrocatalytic system for the selective separation and recovery of 99TcO₄⁻ from $3~\ensuremath{\text{M}}$ HNO3, Hanford LAW and SRS HLW radioactive wastes. We aimed to prepare an adsorbent-electrocatalyst rich in cationic sites with a high chelating affinity for ⁹⁹TcO₄⁻, thus realizing selective and fast adsorption of $^{99}\text{TcO}_4$ with the assistance of an applied electric field. Subsequently, the adsorbed ⁹⁹TcO₄was then to be transformed into a solid product for collection. Our strategy involved the synthesis of ruthenium clusters supported on hollow nitrogen-doped carbon capsules (denoted as Ru@HNCC), which were then functionalized with a cationic polymeric network (R) containing imidazolium-N⁺ units, yielding Ru@HNCC-R (Figure 1a). The imidazole cation sites imparted the capsules with relatively high hydrophilicity and a strong binding affinity to selective adsorb 99TcO₄⁻ (or its surrogate ReO₄⁻) under various conditions, which was then electrocatalytically reduced to 99TcO3 (or ReO3) on the surface of the capsules. In situ Raman spectroscopy and X-ray absorption spectroscopy established that adsorbed Re(VII) was first reduced to a Re(IV) intermediate (i.e., ReO₂), then re-oxidized to Re(VI) in the form of ReO₃, thereby allowing the electrochemical ReO₄⁻/⁹⁹TcO₄⁻ removal process on the Ru@HNCC-R surface to be fully understood at a molecular level. Ru@HNCC-R offered outstanding extraction performance when tested in 3 M HNO₃, simulated Hanford LAW and SRS HLW solutions, delivering record-high removal capacities of 449 mg g⁻¹, 403 mg g⁻¹, and 219 mg g⁻¹, respectively, for ReO_4^- (surrogate of ⁹⁹TcO₄⁻) and excellent durability. To the best of our knowledge, this is the first time that an adsorption-electrocatalysis approach has been adopted for the selective adsorption of ⁹⁹TcO₄⁻/ReO₄⁻ under such extreme conditions, guiding the improved processing of nuclear waste.

2. Results and Discussion

2.1. Synthesis and Characterization of Materials

As illustrated in Figure 1a, the first step (step I) in the synthesis of the Ru@HNCC-R adsorbent-electrocatalyst was the preparation of metal-organic framework coated potassium-tannic acid (ZIF-8@K-TA) nanocrystals.^[19] Exchanging the potassium cations with ruthenium cations yielded ZIF-8@Ru-TA (step II). Powder X-ray diffraction (PXRD) and Fourier transform infrared spectroscopy (FT-IR) data revealed that the ZIF-8 core retained its crystalline structure after coating with the tannic polymer and the subsequent cation exchange step (Figures S1 and S2, Supporting Information). Scanning electron microscopy (SEM) images showed that ZIF-8, ZIF-8@K-TA, and ZIF-8@Ru-TA all possessed the same polyhedral morphology (Figure 1b,c; Figure S3, Supporting Information). A subsequent pyrolysis treatment under an argon atmosphere converted the organic components of ZIF-8@Ru-TA into hollow nitrogen-doped carbon capsules, with the adsorbed Ru(III) cations being concomitantly reduced to zero-valent clusters, thus yielding Ru@HNCC (step III). SEM revealed that polyhedral morphology of ZIF-8@Ru-TA was retained on forming Ru@HNCC (Figure 1d). High-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) images (Figure 1e,f) showed the presence of small metallic Ru clusters uniformly dispersed over the hollow nitrogendoped carbon capsules. The average diameter of the Ru clusters was determined to be ≈1.5 nm (Figure S4, Supporting Information). The atomic-resolution HAADF-STEM image and corresponding fast Fourier transform (FTT) pattern of an individual Ru nanoparticle revealed a hexagonal close-packed (hcp) crystal phase:, i.e., "ABABAB ... " stacking along the [020] direction (Figure 1g,h). Previous studies have shown that the hcp Ru structures demonstrate good stability and high catalytic activity in electrocatalytic redox reactions.^[20] The corresponding energy dispersive X-ray spectroscopy (EDS) mapping images confirmed a uniform distribution of C, N, and Ru throughout the capsules (Figure 1i-l). No metallic Ru signals were detected by PXRD due to the small size of the clusters (Figure S5, Supporting Information). X-ray photoelectron spectroscopy (XPS) was used to determining the surface electronic structure of the Ru@HNCC. The survey spectrum confirmed the presence of C, N, and Ru elements (Figure S6, Supporting Information), along with a small amount of O (likely from surface C-O/C=O species). The N 1s XPS spectrum revealed peaks at 398.6, 400.9, and 402.6 eV, corresponding to pyridinic N, pyrrolic N, and graphitic N, respectively (Figure 2a). The data indicates that the nitrogen atoms were doped into the carbon support. The Ru 3p spectrum of Ru@HNCC was dominated by peaks at 462.5 and 484.6 eV



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Figure 1. a) Schematic illustration of the synthesis of Ru@HNCC-R. b–d) SEM images of ZIF-8@K-TA, ZIF-8@Ru-TA, and Ru@HNCC, respectively. e,f) HAADF-STEM images of Ru@HNCC. g,h) Aberration-corrected HAADF-STEM images of an individual Ru cluster and its corresponding FFT pattern. i–l) Corresponding EDS maps reveal a homogeneous distribution of C (red), N (green), and Ru (blue) over the carbon capsules.

(Figure 2b), which could readily be assigned to the Ru $3p_{3/2}$ and Ru $3p_{1/2}$ signals, respectively, of a metallic Ru species.

Subsequently, a polymeric network containing imidazole-N⁺ cation sites was attached to the surface of Ru@HNCC (Figure 1a, step IV). This involved two steps. First, a 1-butyl-3vinylimidazolium bromide-co-acrylonitrile copolymer (PBA) was prepared via the copolymerization of 1-butyl-3-vinylimidazolium bromide [C₄VIm]Br and acrylonitrile in dimethyl sulfoxide (DMSO) under a nitrogen atmosphere (Scheme S1, Supporting Information).^[21] Immersion of Ru@HNCC in a freshly



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Figure 2. a) N 1s XPS spectrum for Ru@HNCC. b) Ru 3p XPS spectra for Ru@HNCC and Ru@HNCC-R. c) FT-IR spectra of different materials. d) SEM image of Ru@HNCC-R. e) HAADF-STEM image of Ru@HNCC-R. f) N 1s XPS spectrum for Ru@HNCC-R. g) N₂ sorption isotherms for Ru@HNCC and Ru@HNCC-R. h) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pellet of Ru@HNCC-R. i) Contact angle for a water droplet on a pressed pelle

prepared PBA/DMSO solution resulted in PBA-coated Ru@HNCC (denoted as Ru@HNCC-R), with abundant imidazolium-N⁺ units now on the surface of the hollow capsules. The FT-IR spectrum of Ru@HNCC-R showed vibrations at 2246 and 1549 cm⁻¹, respectively, which could readily be assigned to C \equiv N and imidazolium-N⁺ groups of the PBA polymer, verifying the successful modification of Ru@HNCC with PBA (Figure 2c).^[22] SEM and HAADF-STEM images revealed that the Ru clusters remained uniformly dispersed throughout the capsules after the PBA functionalization step (Figure 2d,e). XPS confirmed that Ru@HNCC-R contained Ru⁰ (Figure 2b), demonstrating that the PBA functionalization process did not affect the Ru valence state.^[23] The appearance of a new C=N-C peak at 399.7 eV, together with a decrease in the intensities of the pyridinic N and graphitic N signals, offered further evidence that

Ru@HNCC-R was an inorganic-organic composite (Figure 2f). The Br 3d XPS spectrum showed clear signals attributed to the bromide ion in PBA (Figure S7, Supporting Information). The Raman spectra for Ru@HNCC and Ru@HNCC-R showed signals at 1586 and 1355 cm⁻¹, corresponding to graphitic and disordered carbon domains, respectively (Figure S8, Supporting Information). The I_D/I_G ratio was similar for Ru@HNCC and Ru@HNCC-R. PXRD showed the carbon support in Ru@HNCC-R (Figure S9, Supporting Information) was amorphous and similar to that in Ru@HNCC (Figure S5, Supporting Information), showing only weak C(002) and C(100) reflections. These data confirmed that Ru@HNCC-R consisted of N-doped carbon capsules supporting metallic Ru clusters, coated by a thin layer of PBA rich in cyano and imidazolium-N⁺ sites groups.

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Ru@HNCC contained 1.72 wt.% Ru and 5.06 wt.% N, as determined by inductively coupled plasma optical emission spectrometry (ICP-OES) and elemental analysis (Table S1, Supporting Information). Ru@HNCC-R contained less ruthenium (0.79 wt.%) and more nitrogen (7.06 wt.%), consistent with the introduction of a thin PBA rich in cyano groups and imidazole-N⁺ groups. The specific surface area and porosity of Ru@HNCC and Ru@HNCC-R were examined by collecting N2 adsorptiondesorption isotherms at 77 K on degassed samples. Both samples showed typical type IV isotherms, with the Brunauer-Emmett-Teller (BET) surface areas of Ru@HNCC and Ru@HNCC-R calculated to be 686 and 165 m² g⁻¹, respectively (Figure 2g). The lower BET surface area for Ru@HNCC-R is attributed to the surface PBA layer partially occupying the pores in the underlying Ru@HNCC core. Next, we examined the surface wettability properties of Ru@HNCC and Ru@HNCC-R by collecting water contact angle data. The water contact angle was $\approx 21^{\circ}$ for Ru@HNCC-R, much lower than for Ru@HNCC (≈138°), implying the PBA coating significantly improved the hydrophilicity of the capsules (Figure 2h,i). The electrical resistance of Ru@HNCC-R was slightly higher than that of Ru@HNCC, as expected with the introduction of the organic PBA coating. Nevertheless, Ru@HNCC-R retained excellent conductivity after functionalization with PBA (Figure S10, Supporting Information). Based on the aforementioned structural characteristics, Ru@HNCC-R possessed all the essential components to be an effective adsorbent-electrocatalyst for the separation and recovery of $^{99}\text{TcO}_4^-$ (and ReO_4^-) from nuclear wastes, as confirmed by the adsorption and adsorption-electrocatalysis experiments below.

2.2. Pertechnetate and Perrhenate Physicochemical Adsorption Studies

To evaluate the ⁹⁹TcO₄⁻ adsorption performance of Ru@HNCC-R, we conducted preliminary physiochemical adsorption studies in $^{99}\text{TcO}_4^{-}$ and ReO_4^{-} aqueous solutions. In a ≈ 7 ppm ⁹⁹TcO₄⁻ aqueous solution, Ru@HNCC-R showed fast adsorption kinetics with a removal efficiency of 80% after 10 min and 99% after 60 min (Figure 3a). As expected, the adsorption isotherm for ReO_4^- (≈ 14 ppm) was remarkably similar to that of ${}^{99}\text{TcO}_4^-$, encouraging the use of non-radioactive ReO_4^- for subsequent experiments. Equilibrium adsorption experiments were next conducted by varying the initial ReO₄⁻ concentration from 0 to 80 ppm, while maintaining an adsorbent-to-liquid ratio of 0.1 g L⁻¹ (Figure 3b; Figure S11, Supporting Information). The adsorption capacity of Ru@HNCC-R was determined to be 439.65 \pm 17.34 mg g^{-1} for ReO_4^{-} using a Langmuir model (Figure 3b; and Table S2, Supporting Information). In comparison, Ru@HNCC showed relatively slow adsorption kinetics and a lower adsorption capacitiy under similar conditions, demonstrating that PBA played an important role in the binding of ⁹⁹TcO₄⁻ and ReO₄⁻. Considering the coexistence of huge excesses of competing anions (such as SO₄²⁻, NO₃⁻, Cl⁻, etc.) in nuclear wastewater, we then evaluated the adsorption selectivity of Ru@HNCC-R toward ReO₄⁻ in the presence of various anions. Figure 3c showed that the ReO₄⁻ removal efficiency of Ru@HNCC-R was not influenced by the presence of SO_4^{2-} , NO₃⁻, Cl⁻ at the molar ratios of 1:1, 1:10, or even 1:100. Given

that practical nuclear waste is either highly acidic or highly alkaline, further adsorption experiments using Ru@HNCC-R were carried out in 3 mmm HNO₃ and simulated Hanford solutions. Even under such strongly acidic conditions, removal ratios of 7.5% and 6.9% were obtained for ReO₄⁻ and ⁹⁹TcO₄⁻, respectively (Figure S12, Supporting Information). Moreover, Ru@HNCC-R is able to remove ⁹⁹TcO₄⁻/ReO₄⁻ efficiently (removal ratio > 64%) from solutions relevant to LAW streams at US legacy nuclear sites (Figure S13, Supporting Information). These adsorption results confirmed that Ru@HNCC-R offered a strong affinity for ⁹⁹TcO₄⁻ and ReO₄⁻ at high ionic strengths and under extreme pH conditions.

2.3. Adsorption-Electrocatalysis Studies

Encouraged by the above adsorption results, we next performed electrocatalytic ReO₄⁻ extraction studies using Ru@HNCC-R in simulated acidic and alkaline nuclear waste solutions. We first collected cyclic voltammetry (CV) data in 0.1 м HNO₃ (≈pH 1) and 1 \mbox{M} HNO₃ (\approx pH 0) solutions containing ReO₄⁻ ions using a traditional three-electrode electrochemical cell. Several redox peaks were observed ≈ -0.3 and 0.7 V, attributed to the reduction of Re(VII) to Re(IV) and oxidation of Re(IV) to Re(VI), respectively (Figure S14, Supporting Information).^[24] Similar results were obtained for ReO4- dissolved in simulated SRS and Hanford solutions (Figure S14, Tables S3 and S4, Supporting Information). These results established that Re(VII) could be reduced to Re(IV) at negative voltages below 0 V (vs RHE), with the Re(IV) able to be reoxidized to Re(VI) at voltages above 0 V (vs RHE). On the basis of these findings, we then studied $\text{ReO}_4^$ extraction on Ru@HNCC-R using a square wave conversion method by alternating the voltage between -5 and 0 V at a frequency of 400 Hz.^[25] Carbon felt loaded Ru@HNCC-R was employed as both the positive and negative electrodes. Ru@HNCC-R could rapidly remove ReO_4^- at \approx pH 1, resulting in a removal capacity of 1204 mg g^{-1} over 18 h (Figure 3d). We observed that the pH of the solution increased from 1 to 1.3 after the electrocatalysis, suggesting that H⁺ was consumed during the adsorption-electrocatalysis process. Ru@HNCC showed much lower removal capacity under similar conditions. We then investigated the electrocatalytic extraction selectivity of Ru@HNCC-R in the presence of one equivalent of potentially competing anions. The removal efficiency for ReO_4^- was > 95% in the presence of the different anions (Figure 3e). Moreover, Ru@HNCC-R could rapidly remove ReO₄⁻ in 1 м HNO₃ solution (containing ≈ 100 ppm of ReO₄⁻), with a capacity reaching 862 mg g⁻¹ for ReO₄⁻ (Figure 3f). The electrocatalytic activity of Ru@HNCC-R was further investigated by conducting ReO₄⁻ extraction experiments in 3 M HNO₃ solution, with the capacities up to 449 mg g⁻¹ realized for ReO_4^- (Figure 3f). The disappearance of Br signals after the extraction experiment demonstrated that Br- can be fully exchanged with ReO₄⁻ (Figure S15, Supporting Information). We next assessed the durability of Ru@HNCC-R as an adsorbent-electrocatalyst in 3 м HNO3 solutions containing ReO₄⁻. Ru@HNCC-R showed outstanding electrochemical activity and durability during cycling in 3 м HNO₃, with an uptake capacity of 303 mg g⁻¹ achieved after eight cycles (Figure S16, Supporting Information). SEM and TEM images showed that

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Figure 3. a) ⁹⁹TcO₄⁻ and ReO₄⁻ adsorption kinetics on Ru@HNCC-R at an initial ⁹⁹TcO₄⁻ and ReO₄⁻ concentration of \approx 7 and \approx 14 ppm, respectively. b) Equilibrium adsorption isotherms for ReO₄⁻ on Ru@HNCC-R and Ru@HNCC, respectively. c) Effect of possible competing anions on ReO₄⁻ uptake by Ru@HNCC-R. d) ReO₄⁻ extraction from aqueous solution with an initial ReO₄⁻ concentration of \approx 100 ppm, using Ru@HNCC-R and Ru@HNCC as adsorbent-electrocatalysts. e) Effect of possible competing anions on ReO₄⁻ uptake by Ru@HNCC-R via adsorption-electrocatalysis. f) ReO₄⁻ extraction from 1 M and 3 M HNO₃ with an initial ReO₄⁻ concentration of \approx 100 ppm, using Ru@HNCC-R as an adsorbent-electrocatalyst. g,h) ReO₄⁻ extraction under SRS and Hanford conditions, using Ru@HNCC-R as an adsorbent-electrocatalyst (inset shows a comparison of physiochemical adsorption performance with the adsorption-electrocatalysis method). i) Large-scale extraction of ReO₄⁻ from a simulated Hanford solution by the Ru@HNCC-R adsorbent-electrocatalyst.

Ru@HNCC-R retained its initial hollow dodecahedral capsule morphology after cycling tests in 3 M HNO₃, implying excellent structural stability (Figure S17, Supporting Information).

Next, ReO_4^- extraction studies were carried out under simulated SRS and Hanford conditions. As shown in Figure 3g,h, Ru@HNCC-R achieved ReO₄⁻ extraction capacities of 219 and 403 mg g⁻¹ in simulated SRS and Hanford solutions, respectively. In comparison, Ru@HNCC-R as adsorbent showed much lower uptake capacity under Hanford conditions (Figure 3h). A ReO₄⁻ extraction capacity of 203 g g⁻¹ over 9 days was achieved in a large-scale extraction in 50 L of a simulated Hanford solution, indicating Ru@HNCC-R would be a very promising adsorbent-electrocatalyst for use in ⁹⁹TcO₄⁻ capture from Hanford and SRS sites (Figure 3i). Further, the Br 3d signals disappeared after the extraction experiment in Hanford solutions, demonstrating

the Br⁻ can be fully exchanged with ReO₄⁻ (Figure S18, Supporting Information). SEM and TEM images of Ru@HNCC-R after ReO₄⁻ extraction (Figure S19, Supporting Information) confirmed the adsorbent-electrocatalyst retained its initial hollow morphologies. FT-IR spectroscopy showed that the functional groups in Ru@HNCC-R were unchanged after electrocatalytic extraction of ReO₄⁻ under various conditions, further confirming the good stability of Ru@HNCC-R (Figure S20, Supporting Information). In addition, some new Re–O stretching and bending modes appeared in the spectrum at low wavenumbers after the adsorption-electrocatalysis experiments. In comparison with other materials and technologies for ⁹⁹TcO₄⁻/ReO₄⁻ extraction, the Ru@HNCC-R adsorbent-electrocatalyst displayed a record-high extraction capacity and excellent selectivity under both highly acidic and basic conditions, overall properties not

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Figure 4. a) Comparison of the $\text{ReO}_4^{-}/^{99}\text{TcO}_4^{-}$ extraction performance of Ru@HNCC-R with other reported materials under various conditions. b) Re 4f XPS spectra for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. c) PXRD patterns of the electrocatalytically generated products under various conditions. d) Re L₃-edge XANES spectra for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. e,f) EXAFS curves and fitting results for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. g) WT contour plots for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. g) WT contour plots for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. g) WT contour plots for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. g) WT contour plots for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. g) WT contour plots for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. g) WT contour plots for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. g) WT contour plots for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. g) WT contour plots for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. g) WT contour plots for Ru@HNCC-R after ReO_4^- adsorption-electrocatalysis under various conditions. The reference data for ReO_3 and NH_4ReO_4 in d–g were reported in our previous work.^[28]

easily accessible using traditional physical adsorption approaches (**Figure 4**a; and Table S5, Supporting Information).

2.4. Mechanism Studies

Based on the excellent ⁹⁹TcO₄⁻/ReO₄⁻ extraction performance of Ru@HNCC-R under highly acidic and basic conditions, we next applied a wide range of techniques including XPS, PXRD, XAS, and in situ Raman spectroscopy to analyse the electrocatalytic extraction products, thereby allowing a plausible mechanism for the extraction ReO₄⁻ by adsorption-electrocatalysis to be established. The Re 4f XPS spectrum of Ru@HNCC-R after the ReO₄⁻ adsorption-electrocatalysis experiments in both 1 \bowtie HNO₃ and

Hanford solutions (Figure 4b) showed signals at 44.9 and 47.3 eV in a 4:3 area ratio, which could readily be assigned to the Re $4f_{7/2}$ and Re $4f_{5/2}$ signals, respectively, of a Re(VI) species. The PXRD pattern for the used adsorbent-electrocatalyst showed peaks at 2θ angles of 16.57, 25.46, 27.46, 34.83, 51.07, and 52.16°, corresponding to (110), (210), (003), (310), (330), and (420) reflections, respectively, of Re(VI)O₃ (Figure 4c). The Re L₃-edge X-ray absorption near edge structure (XANES) spectrum of Ru@HNCC-R after adsorption-electrocatalysis was very similar to that collected for a bulk ReO₃ standard, offering further evidence for the presence of an electrocatalytically reduced Re(VI) species (Figure 4d). The Re L₃-edge extended X-ray absorption fine structure (EXAFS) spectrum and fitting results showed peaks at \approx 1.4 Å, which could readily be assigned to a Re–O scattering

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Figure 5. a) In situ Raman spectra collected from the Ru@HNCC-R/carbon felt working electrode in ReO₄⁻ solution at \approx pH 1. b) In situ Raman spectra collected from the Ru@HNCC-R/carbon felt working electrode in ReO₄⁻ solution under Hanford conditions. c,d) Schematic showing plausible reaction mechanisms for the Ru@HNCC-R catalyzed extraction of ReO₄⁻ during the adsorption-electrocatalysis under various conditions.

path (similar to that expected for ReO₃) (Figure 4e,f; and Table S6, Supporting Information). The Re L₃-edge wavelet transform spectra for the Re(VI) electroreduction product obtained in 1 M HNO₃ showed only a single Re-O scattering path centred ≈ 1.35 Å in R-space and ≈ 6 Å in k-space (Figure 4g), with the data being almost identical to that collected for a ReO₃ standard. A similar result was found for the Re(VI) product obtained under the Hanford conditions (≈ 1.38 Å in R-space and ≈ 6.2 Å in k-space).

We further carried out in situ Raman experiments to gain deeper understanding of the electrocatalytic processes leading to the generation of ReO3. In situ Raman spectra were collected from Ru@HNCC-R during adsorption-electrocatalytic extraction of ReO₄⁻ form a 0.1 м HNO₃ solution (≈pH 1) and Hanford conditions. In HNO₃ solution, adsorbed Re(VII)O₄⁻ was detected before electrocatalysis due to the exchange with Br- in the PBA layer on Ru@HNCC-R (Figure 5a).^[26] During the square wave potential cycling, Raman signals at $\approx 500 \text{ cm}^{-1}$ appeared that could be assigned to Re(IV)O₂, suggesting the adsorbed Re(VII)O₄⁻ was initially reduced to ReO₂ (Figure S21, Supporting Information). As the reaction time increased, new Re(VI)O₃ signals were observed at $\approx 300 \text{ cm}^{-1}$. The Raman data suggests the re-oxidation of ReO₂ to ReO₃, consistent with the products identified by PXRD and XAS.^[27] When a simulated Hanford solution was used for the tests, a ReO₂ intermediate signals was also observed which disappeared completely at longer reaction times, consistent with the stepwise transformation of adsorbed $Re(VII)O_4^-$ to ReO_2 and then ReO₃ (Figure 5b).

On the basis of our findings, we propose probable mechanisms for ReO_4^- extraction from acidic and alkaline solutions using the adsorption-electrocatalysis technique (Figure 5c,d; Equations S1–S8, Supporting Information). In acidic solutions, the imidazole-N⁺ functional sites of Ru@HNCC-R improved surface hydrophilicity and enhanced the binding the ReO₄⁻ (Figure 5c, step I). Simultaneously, protons adsorbed on the surface of

the Ru clusters (hcp surface) forming H*_{ad}-Ru species.^[24a,29] Subsequently, the H^*_{ad} -Ru reduced the adsorbed Re(VII)O₄⁻ to a Re(IV)O2 intermediate under negative applied voltages (Figure 5c, step II),^[24b] with the desorption of water. During square wave potential cycling, Re(IV) transfers electrons to the Ru sites, with Re(VI)O₃ being formed along with O₂ (Figure 5c, step III). The overall equation for ReO₄⁻ extraction under acidic conditions is thus: $\text{ReO}_4^- + \text{H}^+ \rightarrow \text{ReO}_3 + 1/4\text{O}_2 + 1/2\text{H}_2\text{O}$. A similar mechanism was developed for ReO4- extraction under alkaline conditions. Figure 5d shows a similar electron transfer route except that H₂O molecules adsorb at the Ru sites to form H^*_{ad} -Ru and OH^- (step I). The electron transfer pathways through the Ru center during step II and step III under basic conditions were similar to those under acidic conditions, resulting in the overall equation: $\text{ReO}_4^- + 1/2\text{H}_2\text{O} \rightarrow \text{ReO}_3 +$ $1/4O_2 + OH^-$. Ru@HNCC-R benefitted from ReO₄⁻ specific binding sites and reversible electron transfer platform during adsorption-electrocatalysis. Owing to the similar reduction potentials for the Re(VII)/Re(IV) and Tc(VII)/Tc(IV) redox couples, as well as the similar oxidation potentials for the Re(IV)/Re(VI) and Tc(IV)/Tc(VI) redox couples, we hypothesize that ⁹⁹TcO₄⁻ would be converted to $^{99}\mathrm{TcO}_2$ and then $^{99}\mathrm{TcO}_3$ via a similar reaction pathway as the electrocatalytic ReO₄⁻ to ReO₃ transformation process.^[30]

Considering the above experimental evidence, the adsorptionelectrocatalysis extraction performance of Ru@HNCC-R toward ⁹⁹TcO₄⁻/ReO₄⁻ under highly acidic, strongly ionic strength, and alkaline conditions (i.e., 3 \bowtie HNO₃, simulated Hanford and SRS conditions) is unmatched by any physiochemical adsorption technology yet developed for these two ions. Results suggest that Ru@HNCC-R possesses many advantages for the longterm extraction and separation of ⁹⁹TcO₄⁻/ReO₄⁻ in simulated nuclear waste streams, with our adsorption-electrocatalysis approach likely to be suitable for the selective extraction of ⁹⁹TcO₄⁻ ADVANCED SCIENCE NEWS www.advancedsciencenews.com

(and potentially other useful metal ions) from practical nuclear waste and wastewater.

3. Conclusion

In summary, we have developed an adsorption-electrocatalysis system for the efficient extraction of ${}^{99}\text{TcO}_4^-/\text{ReO}_4^-$ under extreme conditions. The adsorbent-electrocatalyst (Ru@HNCC-R) consists of ultrafine ruthenium clusters supported on hollow Ndoped carbon capsules whose surface was functionalized with a thin cationic polymeric network. The imidazole-N⁺ cationic sites on the thin surface polymer layer imparted Ru@HNCC-R with a high binding affinity toward 99 TcO₄⁻/ReO₄⁻, while the Ru clusters provided a reversible electron transfer platform for the generation of ReO₂ for easy collection. Detailed adsorption experiments revealed Ru@HNCC-R to be an efficient adsorbentelectrocatalyst for 99TcO4- and ReO4- ions, delivering a stateof-the-art high extraction capacity, good ${}^{99}\text{TcO}_4^-/\text{ReO}_4^-$ selectivity over other common anions, and long-term durability under highly acidic, strongly ionic strength, and alkaline conditions. The developed novel adsorption-electrocatalysis strategy for ⁹⁹TcO₄⁻/ReO₄⁻ extraction overcomes the limitations of traditional physicochemical adsorbents and other removal technologies under such extreme conditions, guiding improvements in nuclear waste management. We expect that the adsorbentelectrocatalyst strategy reported herein will be widely adopted by other researchers for the selective removal of target anions from aqueous media.

Supporting Information

Supporting Information is available from the Wiley Online Library or from the author.

Acknowledgements

The authors gratefully acknowledge funding support from the National Science Foundation of China (Grants 22006036; U2167218; 22276054), the Beijing Outstanding Young Scientist Program (H.Y., Z.C., and X.W.), and the Robert A. Welch Foundation (B-0027) (SM). GINW is supported by a James Cook Research Fellowship from New Zealand Government funding, administered by the Royal Society Te Apārangi. The authors thank Prof. He Tian for expert assistance with the microscopy measurements. The authors also acknowledge support from the 14 W station in Shanghai Synchrotron Radiation Facility (SSRF).

Conflict of Interest

The authors declare no conflict of interest.

Data Availability Statement

The data that support the findings of this study are available from the corresponding author upon reasonable request.

Keywords

adsorbent-electrocatalyst, environmental remediation, perrhenate, pertechnetate, ruthenium clusters

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Received: May 31, 2023 Revised: July 10, 2023 Published online: September 10, 2023

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